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SLM □□ □□□ □□ □□ □□□□ □□ □□ □□ SLM□ □□ □□ □□ □□ 3D □□□ □ □□□□□. □□ SLM□ DMLS (direct metal laser sintering)□□ □□□ □□ □□ □□□ □ □□□□. □□□□ SLM□ □□□ □□□ □□□ DMLS□ □□ □□□ □□□□□ □□□ □ □□□ □□ □□□□.

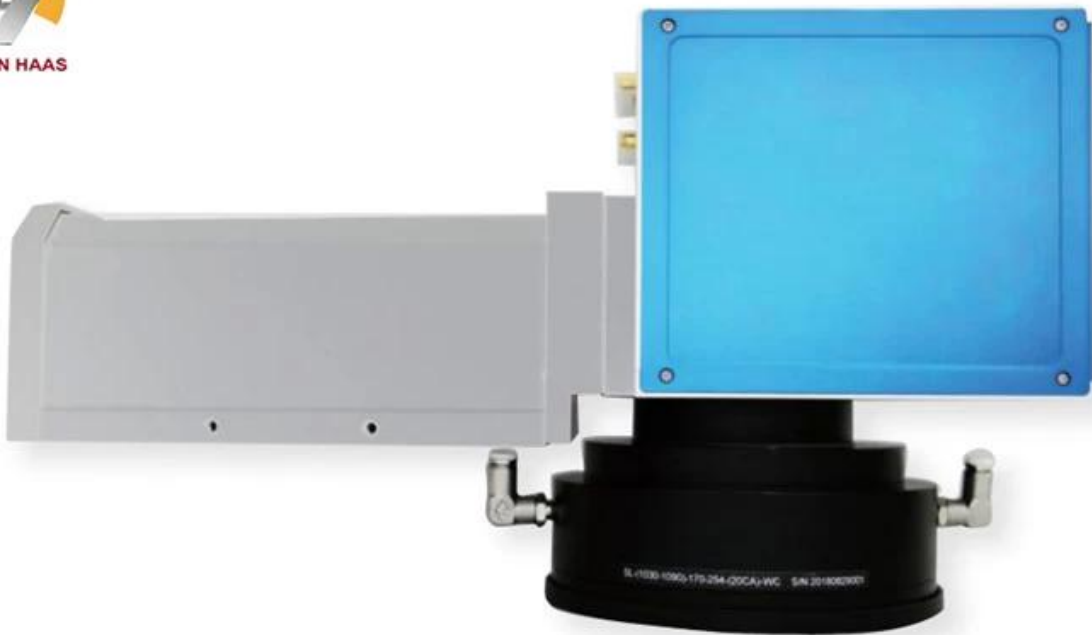
SLM□ □□□ □□ □□□□ 3D □□□ □□ □ □□□□ □□ □□□ □□□ □□ □□ □□□ □□ □□□□□. □□ □□□ □□ □□□ □□□ □□□ □□□□□□. □□ □□□ □□□□ □□ □□□ □□ □□ □□ □□□ □□□□□.

CARMANHAAS□ □□□□ QBH □□ □□, □□□□ □□ □ F-THETA □□ □□, □ □□□□, □□ □ □□ □□□□ □□ □□□□ □□□□ □□ □ □ □□□ □. □□□ 1000W (□□ □□ □□□)□ □□ □ □ □□□□.

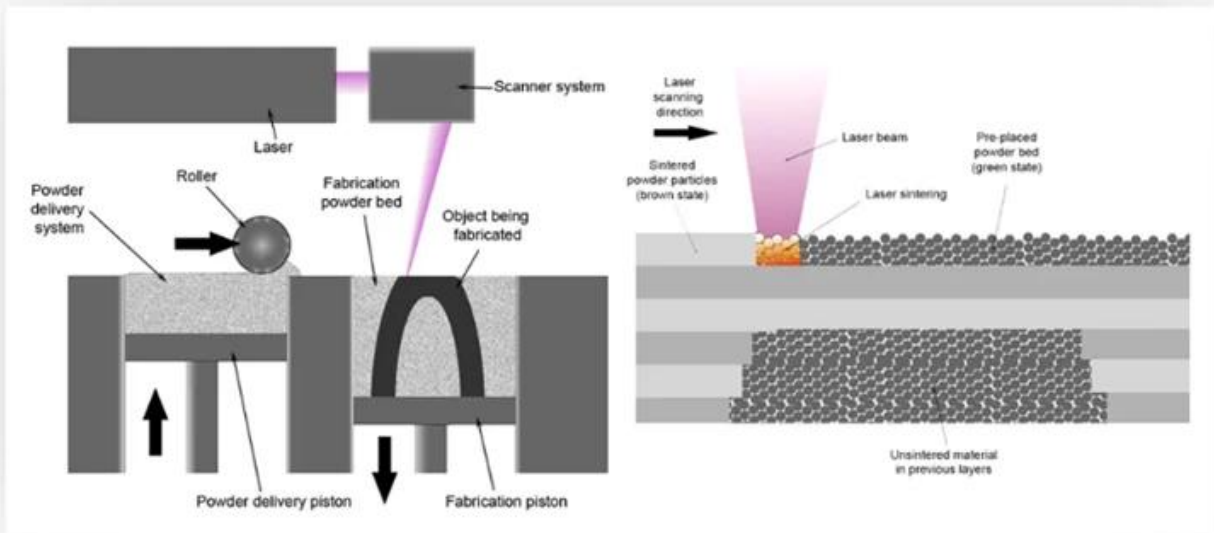
□□ :

- (1) □□ □□ 1KW□□ □□;
- (2) □□ □□□, □□ □□□□;
- (3) □□ □□ □□ □□□ □□ 5000mm / s□□□.
- (4) 1um□□□ □□□□□ □□□ □□ □□.

QBH □□ □□ □□□□ □□



How Does It Work?



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1030-1090nm Galvo □□□ □□

Model	PSH14-H	PSH20-H	PSH30-H
Input laser power (MAX.)	CW: 1000W @ fiber laser Pulsed: 500W @ fiber laser	CW: 3000W @ fiber laser Pulsed: 1500W @ fiber laser	CW: 1000W @ fiber laser Pulsed: 150W @ fiber laser
Water cool/sealed scan head	yes	yes	yes
Aperture (mm)	14	20	30
Effective Scan Angle	±10°	±10°	±10°
Tracking Error	0.19 ms	0.28ms	0.45ms
Step Response Time(1% of full scale)	≤ 0.4 ms	≤ 0.6 ms	≤ 0.9 ms
Typical Speed			
Positioning / jump	< 15 m/s	< 12 m/s	< 9 m/s
Line scanning/raster scanning	< 10 m/s	< 7 m/s	< 4 m/s
Typical vector scanning	< 4 m/s	< 3 m/s	< 2 m/s
Good Writing quality	700 cps	450 cps	260 cps
High writing quality	550 cps	320 cps	180 cps
Precision			
Linearity	99.9%	99.9%	99.9%
Resolution	≤ 1 urad	≤ 1 urad	≤ 1 urad
Repeatability	≤ 2 urad	≤ 2 urad	≤ 2 urad
Temperature Drift			
Offset Drift	≤ 3 urad/°C	≤ 3 urad/°C	≤ 3 urad/°C
Over 8hours Long-Term Offset Drift (After 15min warn-up)	≤ 30 urad	≤ 30 urad	≤ 30 urad
Operating Temperature Range	25°C±10°C	25°C±10°C	25°C±10°C
Signal Interface	Analog: ±10V Digital: XY2-100 protocol	Analog: ±10V Digital: XY2-100 protocol	Analog: ±10V Digital: XY2-100 protocol
Input Power Requirement (DC)	±15V@ 4A Max RMS	±15V@ 4A Max RMS	±15V@ 4A Max RMS

1030-1090nm F □□ □□

Part Description	Focal Length (mm)	Scan Field (mm)	Max Entrance Pupil (mm)	Working Distance(mm)	Mounting Thread
SL-(1030-1090)-170-254-(20CA)-WC	254	170x170	20	290	M85x1
SL-(1030-1090)-250-425-(30CA)-WC	425	250x250	30	475	M132x1
SL-(1030-1090)-142-277-(15CA)-WC	277	142x142	15	340	M85x1
SL-(1030-1090)-254-420-(15CA)-WC	420	254x254	15	509	M85x1
SL-(1030-1090)-230-420-(20CA)-WC	420	230x230	20	509	M85x1
SL-(1030-1090)-410-650-(20CA)-WC	650	410x410	20	562	M85x1

1030-1090nm □ □□□

Part Description	Expansion Ratio	Input CA (mm)	Output CA (mm)	Housing Dia(mm)	Housing Length(mm)	Mounting Thread
BE-(1030-1090)-D26:45-1.5x-A	1.5X	18	26	44	45	M30x1 M43x0.5
BE-(1030-1090)-D53:118.6-2x-A	2X	30	53	49	118.6	M30x1
BE-(1030-1090)-D37:118.5-2x-A-WC	2X	18	37	59	118.5	M30x1

1030-1090nm □□ □

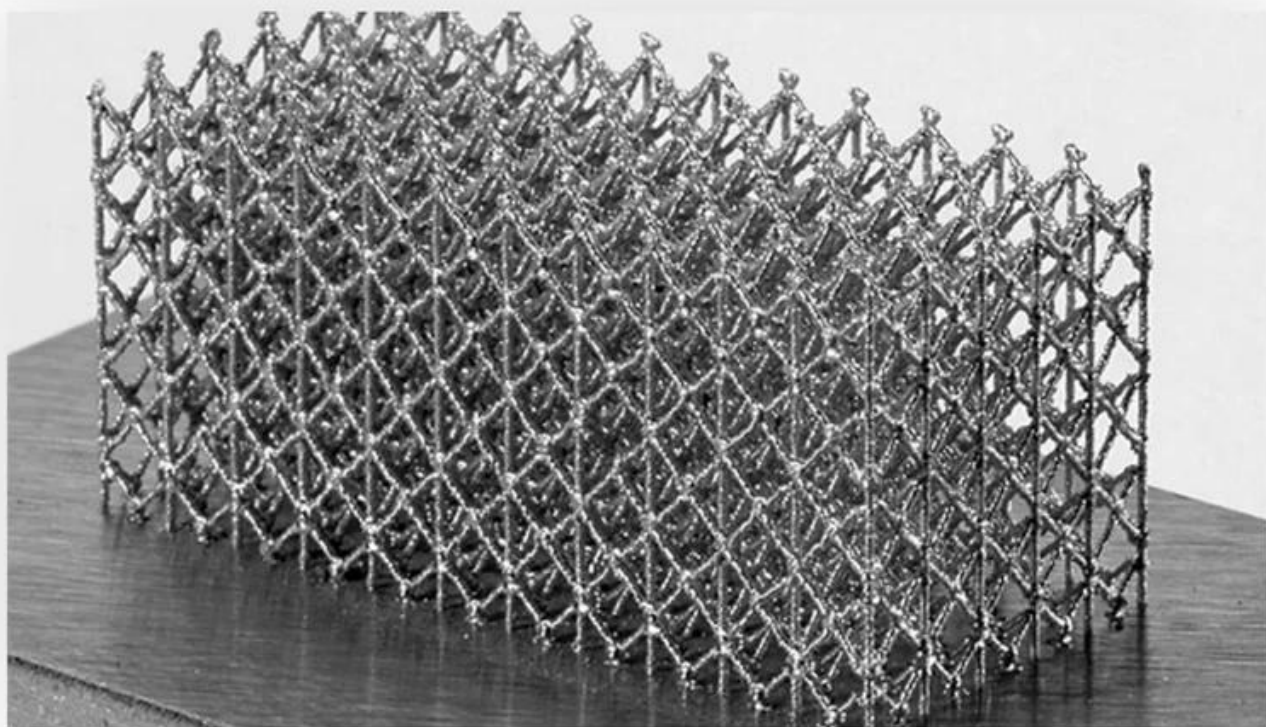
□□ □□	□□ (mm)	□□ (mm)	□□
□□ □	98	4	AR / AR @ 1030-1090nm
□□ □	113	5	AR / AR @ 1030-1090nm
□□ □	120	5	AR / AR @ 1030-1090nm
□□ □	160	8	AR / AR @ 1030-1090nm

1030-1090nm QBH □□ □□ □□

□□ □□	□□ □□ (mm)	□□□ □□□ (mm)	NA	□□
CL2- (1030-1090) -30-F60-QBH-A-WC	60	28	0.22	AR / AR @ 1030-1090nm
CL2- (1030-1090) -30-F75-QBH-A-WC	75	28	0.17	AR / AR @ 1030-1090nm
CL2- (1030-1090) -30-F100-QBH-A-WC	100	28	0.13	AR / AR @ 1030-1090nm
CL2- (1030-1090) -38-F75-QBH-A-WC	75	34	0.22	AR / AR @ 1030-1090nm
CL2- (1030-1090) -38-F100-QBH-A-WC	100	34	0.16	AR / AR @ 1030-1090nm
CL2- (1030-1090) -38-F125-QBH-A-WC	125	34	0.13	AR / AR @ 1030-1090nm

SELECTIVE LASER MELTING (SLM)

Pros and Cons



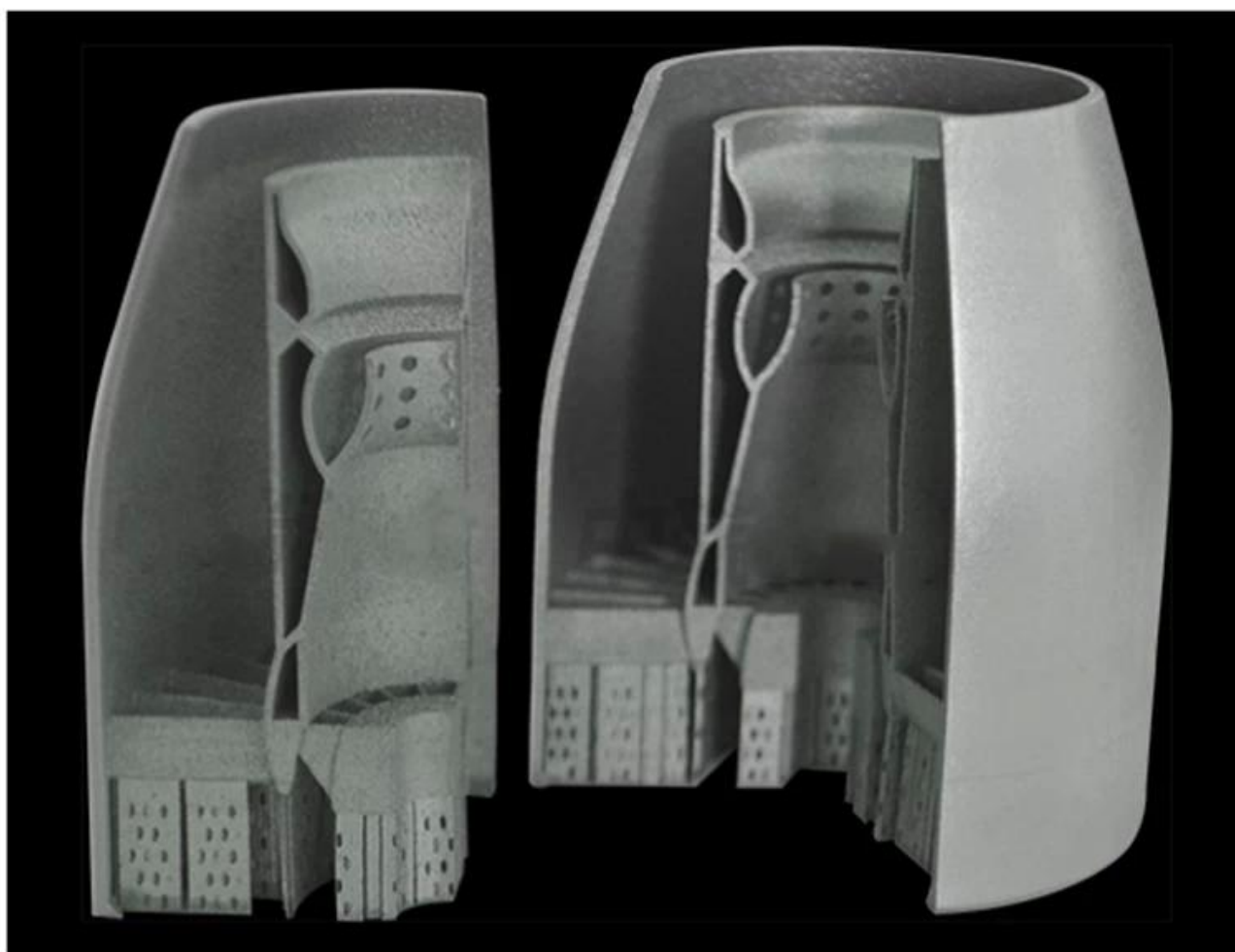
Stainless Steel



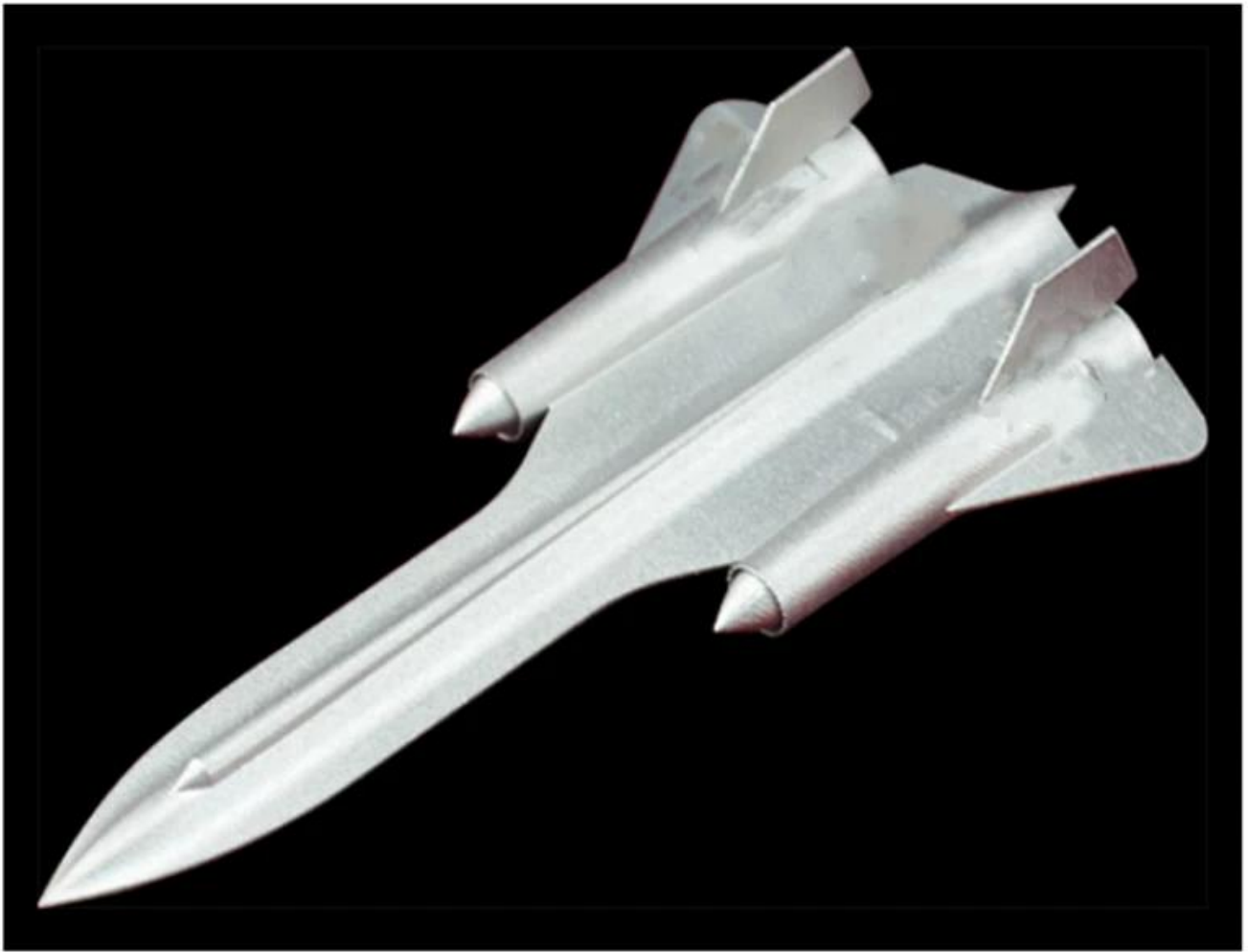
Die Steel



Titanium Alloy



Aluminium Alloy ($AlSi_{10}Mg$)



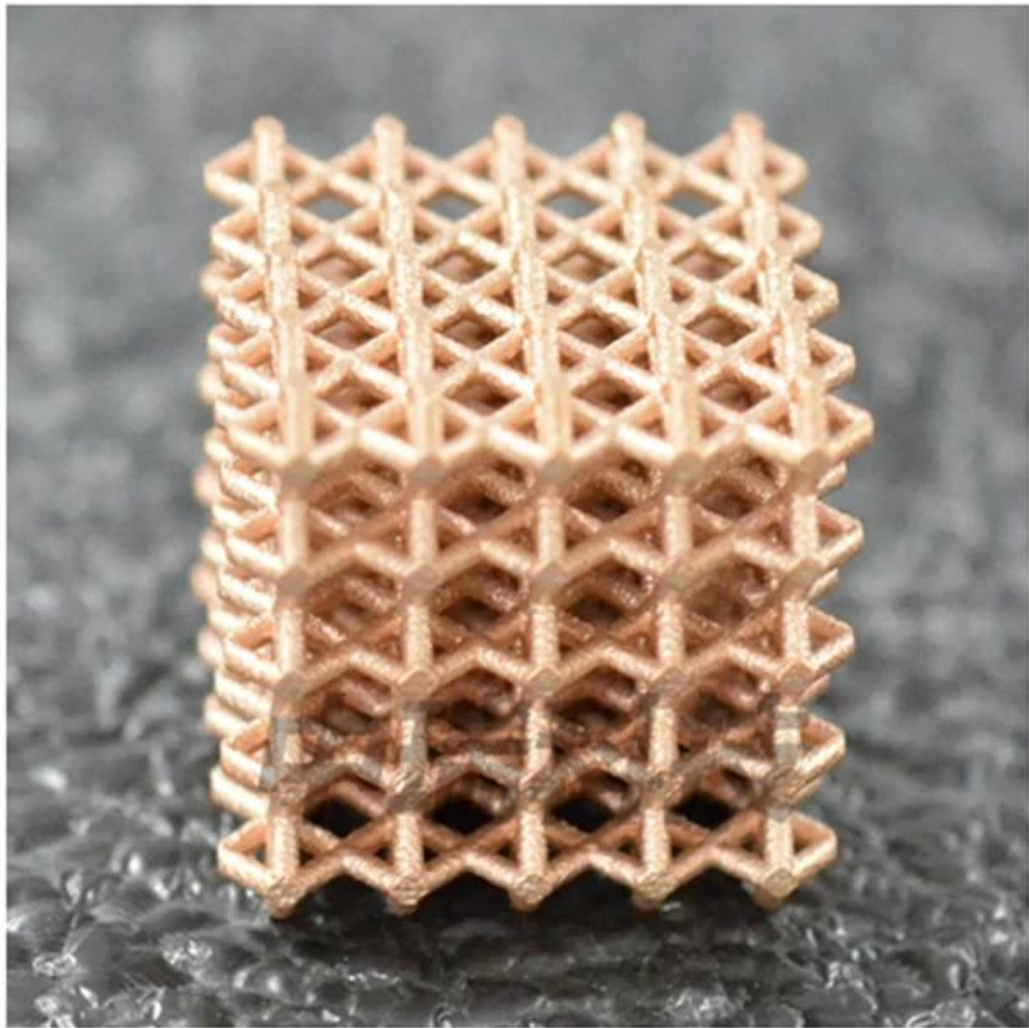
Co-Cr Alloy (MP1)



Ni-base Superalloy



Chromium Bronze (QCr1)



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TRIOPTICS OptiSpheric 2000 AF
---Testing EFL, R, Centering Error, Wedge Angle, BFL, MTF



PerkinElmer Lambda 950---Testing Transmission and Reflectivity



Carmanhaas Coating Machine





