

#### **Product Description:**

**SLM optical system supplier china**, Selective laser melting, or SLM, is a type of metal additive manufacturing or 3D printing. Often, the terms SLM and direct metal laser sintering (DMLS) are used interchangeably. However, the two technologies differ slightly, in that SLM melts pure metals while DMLS fuses metal alloys.

SLM is one of the most exciting 3D printing technologies available today and is utilized both for rapid prototyping and mass production. The range of metal alloys available is fairly extensive. The end result has properties equivalent to those manufactured via traditional manufacturing processes.

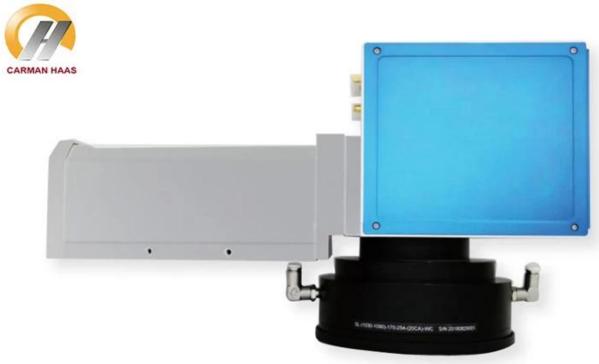
CARMANHAAS could offer customer the optical system mainly includes QBH optical module, Galvanometer Scanner and F-THETA scan lens, Beam expander, Protective Window, etc. The Power could reach 1000W (Single Mode Laser).

### **Advantages:**

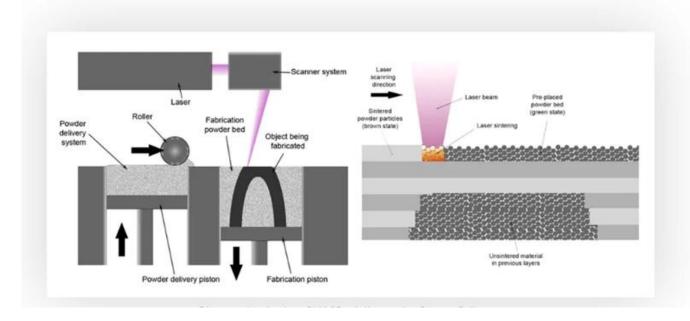
- (1)Power up to single mode 1KW;
- (2)Long-term stability, low temperature drift;
- (3) The fastest scanning speed is up to 5000 mm/s;
- (4)Precise positioning with resolution up to 1um.

#### QBH optical module manufacturer china





### **How Does It Work?**



### **Technical Parameters:**

#### 1030-1090nm Galvo Scanner Head



#### 1030-1090nm F-Theta Lenses

Part Description	Focal Length (mm)	Scan Field (mm)	Max Entrance Pupil (mm)	Working Distance(mm)	Mounting Thread	
SL-(1030-1090)-170-254-(20CA)-WC	254	170x170	20	290	M85x1	
SL-(1030-1090)-250-425-(30CA)-WC	425	250x250	30	475	M132x1	
SL-(1030-1090)-142-277-(15CA)-WC	277	142x142	15	340	M85x1	
SL-(1030-1090)-254-420-(15CA)-WC	420	254x254	15	509	M85x1	
SL-(1030-1090)-230-420-(20CA)-WC	420	230x230	20	509	M85x1	
SL-(1030-1090)-410-650-(20CA)-WC	650	410x410	20	562	M85x1	

### 1030-1090nm Beam Expander

Part Description	Expansion Ratio	Input CA (mm)	Output CA (mm)	Housing Dia(mm)	Housing Length(mm)	Mounting Thread
BE-(1030-1090)-D26:45-1.5x-A	1.5X	18	26	44	45	M30x1 M43x0.5
BE-(1030-1090)-D53:118.6-2x-A	2X	30	53	49	118.6	M30x1
BE-(1030-1090)-D37:118.5-2x-A-WC	2X	18	37	59	118.5	M30x1

#### 1030-1090nm Protective Window

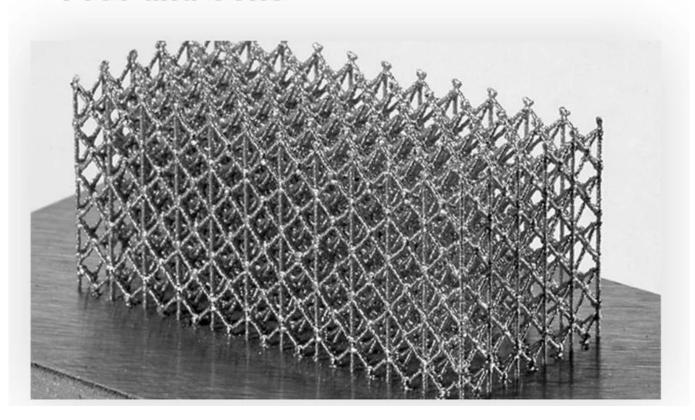
Part Description	Diameter (mm)	Thickness (mm)	Coating
Protective Window	98	4	AR/AR@1030-1090nm
Protective Window	113	5	AR/AR@1030-1090nm
Protective Window	120	5	AR/AR@1030-1090nm
Protective Window	160	8	AR/AR@1030-1090nm

### 1030-1090nm QBH Collimating Optical Module

Part Description	Focal Length (mm)	Clear Aperture (mm)	NA	Coating
CL2-(1030-1090)-30-F60-QBH-A-WC	60	28	0.22	AR/AR@1030-1090nm
CL2-(1030-1090)-30-F75-QBH-A-WC	75	28	0.17	AR/AR@1030-1090nm
CL2-(1030-1090)-30-F100-QBH-A-WC	100	28	0.13	AR/AR@1030-1090nm
CL2-(1030-1090)-38-F75-QBH-A-WC	75	34	0.22	AR/AR@1030-1090nm
CL2-(1030-1090)-38-F100-QBH-A-WC	100	34	0.16	AR/AR@1030-1090nm
CL2-(1030-1090)-38-F125-QBH-A-WC	125	34	0.13	AR/AR@1030-1090nm

SELECTIVE LASER MELTING (SLM)

### **Pros and Cons**



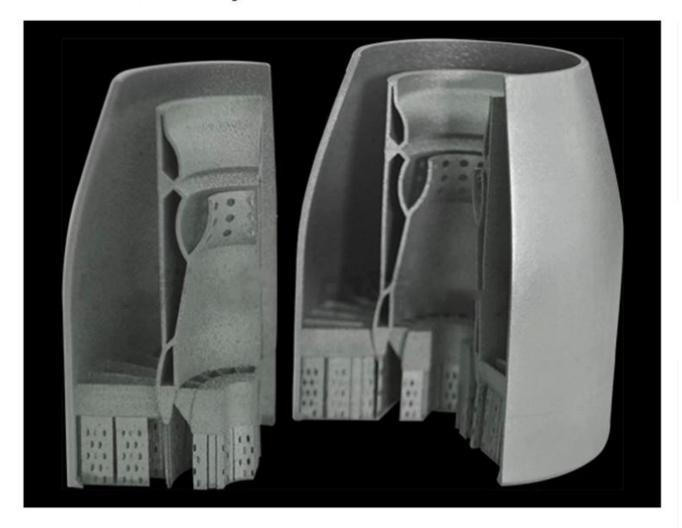
## Stainless Steel



## Die Steel



# Titanium Alloy



# Aluminium Alloy ( AlSi10Mg )



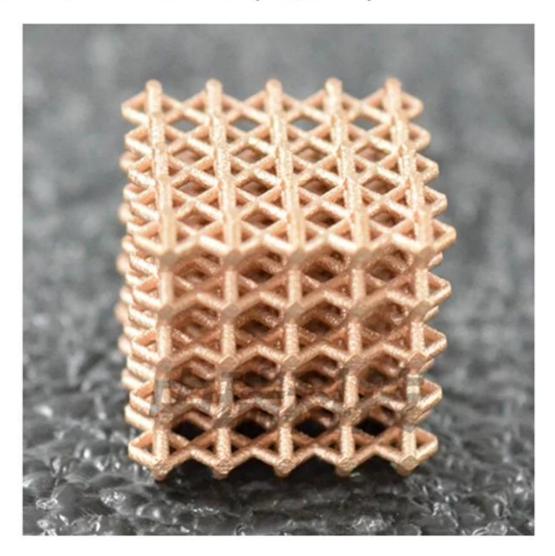
# Co-Cr Alloy (MP1)



# Ni-base Superalloy



## Chromium Bronze (QCr1)



>> >> >> >> >> Factory

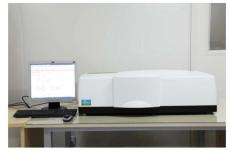








TRIOPTICS OptiSpheric 2000 AF
---Testing EFL、R、Centering Error、Wedge Angle、BFL、MTF



PerkinElmer Lambda 950---Testing Transmission and Reflectivity



Carmanhaas Coating Machine

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Should returns be required:

- Step 1) Contact us with this website email.
- Step 2) Provide as much detail as possible about the problem you are having.
- Step 3) Authorization to return the item will be issued.
- Step 4) Return the item for the agreed replacement or refund.

#### **Logistics:**

- (1) For Laser Optics order delivery, can be optional with DHL, UPS, FedEx, TNT, EMS, ets
- (2)For Laser machine order delivery, can be optional with terms of EXWork FOB, CNF, CIF By Air or by Sea based on the buyer's forwarders or ours.

### »»»» FAQ

- Q1.Are you a manufacturer?
- A1: Yes, we are professional and experienced manufacturer with our own molds and production lines.
- Q2. How about quality of products?
- A2: Our technicians and QC teams test the products one by one using aging line, professional devices and instruments to ensure the quality for all products.
- Q3. How about price?
- A3: We are a manufacturer and always offer our customers the most competitive prices.
- Q4. How to place an order?
- A4: Contact with online service, or sent email to us directly, we will reply to you with product price, specifications, packing etc. soon. Thank you.
- Q5.May I send material to test marking performance?
- A5: Yes! You are welcome to send material to test our superior quality and service.
- Q6.Can I visit your factory?
- A6: Yes, welcome to visit our factory at your convenient time.
- O7. How can I make OEM or ODM orders?
- A7: We have different print processing for different OEM/ODM orders. Please contact us with online service or send email to us directly.
- Q8. How should I pay for my orders?

A8: You can pay by T/T would be available for qualified bank and MOQ required for each order.